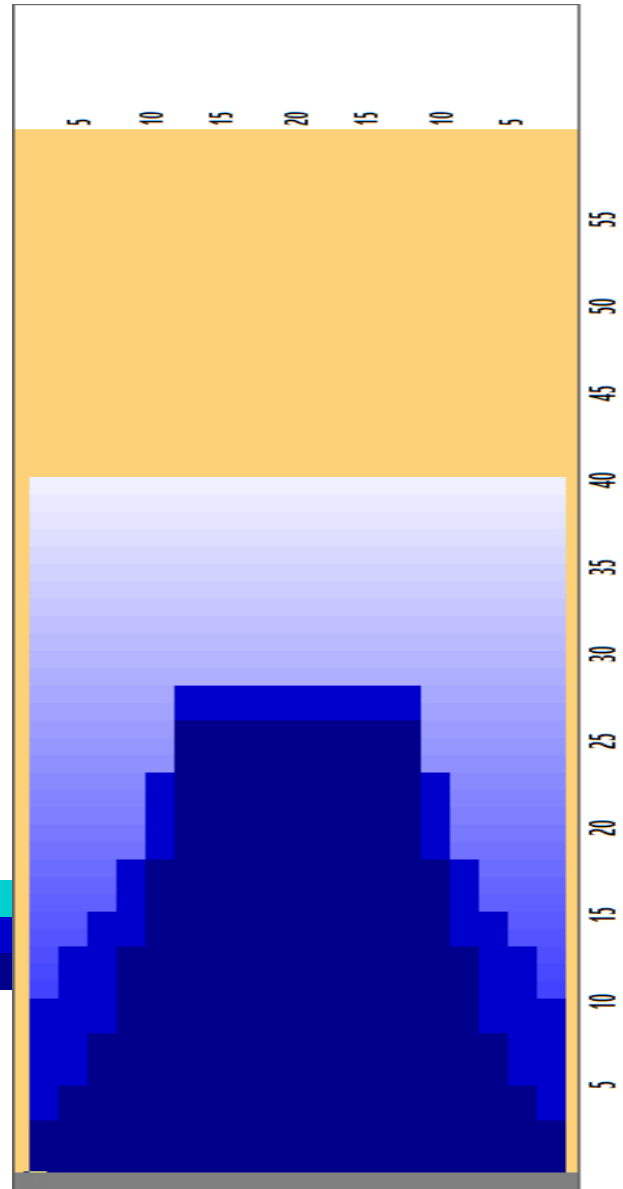


Oil Pattern Distance	40	Reverse Brush Drop	32	Oil Per Board	50 ul
Forward Oil Total	15.8 mL	Reverse Oil Total	10 mL	Volume Oil Total	25.8 mL
Tank Configuration	N/A	Tank A Conditioner	CURRENT	Tank B Conditioner	CURRENT

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	3	A	111	0.0	3.9	3.9	5550
2	4L	4R	1	14	3	B	33	3.9	5.8	1.9	1650
3	6L	6R	1	18	3	A	29	5.8	8.3	2.5	1450
4	8L	8R	2	18	3	B	50	8.3	13.4	5.1	2500
5	10L	10R	2	18	3	A	42	13.4	18.5	5.1	2100
6	12L	12R	3	18	3	B	51	18.5	26.1	7.6	2550
7	2L	2R	0	22	3	A	0	26.1	40.0	13.9	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	40.0	28.0	-12.0	0
2	12L	12R	2	18	3	A	34	28.0	22.9	-5.1	1700
3	10L	10R	2	18	3	B	42	22.9	17.8	-5.1	2100
4	8L	8R	1	18	3	A	25	17.8	15.3	-2.5	1250
5	6L	6R	1	18	3	B	29	15.3	12.8	-2.5	1450
6	4L	4R	1	18	3	A	33	12.8	10.3	-2.5	1650
7	2L	2R	1	18	3	B	37	10.3	7.8	-2.5	1850
8	2L	2R	0	14	3	A	0	7.8	0.0	-7.8	0



Cleaner Ratio Main Mix                    24:1            Forward  
 Cleaner Ratio Back End Mix            33:1            Reverse  
 Cleaner Ratio Back End Distance        30              Combined  
 Buffer RPM: 4 = 650 | 3 = 500 | 2 = 300 | 1 = 200

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.13	1.39	1	1	1.39	3.13

