

## **MIESTEN SM-LIIGA 2019-2020 LAHTI**



Oil Pattern Distance	44	Reverse Brush Drop	40	Oil Per Board	Multi ul
Forward Oil Total	11.545 mL	Reverse Oil Total	13.75 mL	Volume Oil Total	25.295 mL
Tank Configuration	N/A	Tank A Conditioner	CURRENT	Tank B Conditioner	CURRENT

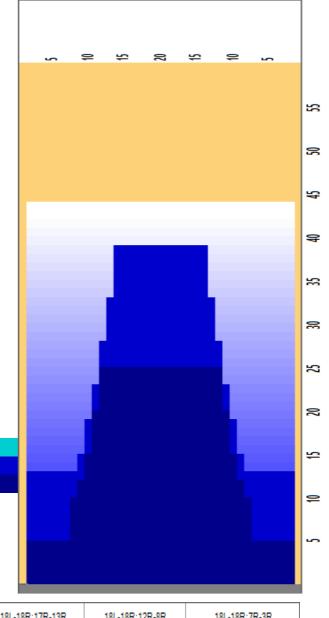
1 2L 2 8L 3 9L 4 10L 5 11L 6 12L 7 2L 8 2L	2R 8R 9R 10R 11R 12R 2R 2R	3 2 1 1 2 2 0 0	40 40 45 45 45 45	18 18 18 18 18	3 3 3 3	B A B A	111 50 23 21 38 34	5.1 10.2 12.7 15.2 20.3	5.1 10.2 12.7 15.2 20.3 25.4	5.1 5.1 2.5 2.5 5.1 5.1 12.6	
3 9L 4 10L 5 11L 6 12L 7 2L	9R 10R 11R 12R 2R	1 1 2 2 0	40 45 45 45 45	18 18 18 18	3 3 3	A B A B	23 21 38 34	10.2 12.7 15.2 20.3	12.7 15.2 20.3 25.4	2.5 2.5 5.1 5.1	920 945 1710 1530
4 10L 5 11L 6 12L 7 2L	10R 11R 12R 2R	1 2 2 0	45 45 45 45	18 18 18 18	3 3 3	B A B	21 38 34	12.7 15.2 20.3	15.2 20.3 25.4	2.5 5.1 5.1	945 1710 1530
5 11L 6 12L 7 2L	11R 12R 2R	2 2	45 45 45	18 18 18	3 3	A B	38 34	15.2 20.3	20.3 25.4	5.1 5.1	1710 1530
6 12L 7 2L	12R 2R	0	45 45	18 18	3	В	34	20.3	25.4	5.1	1530
7 2L	2R	0	45	18							
		_			3	Α	0	25.4	38 U	126	0
8 2L	2R	0	45						30.0		_
				22	2	В	0	38.0	44.0	6.0	0

	START	STOP	LOAD5	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	45	26	3	Α	0	44.0	39.0	-5.0	0
2	14L	14R	2	45	22	3	В	26	39.0	32.8	-6.2	1170
3	13L	13R	2	45	18	3	Α	30	32.8	27.7	-5.1	1350
4	12L	12R	2	45	18	3	В	34	27.7	22.6	-5.1	1530
5	11L	11R	2	45	14	3	Α	38	22.6	18.7	-3.9	1710
6	10L	10R	2	45	14	3	В	42	18.7	14.8	-3.9	1890
7	9L	9R	1	40	14	4	Α	23	14.8	12.9	-1.9	920
8	2L	2R	4	35	14	4	В	148	12.9	5.0	-7.9	5180
9	2L	2R	0	35	14	4	Α	0	5.0	0.0	-5.0	0

Cleaner Ratio Main Mix 24:1 Forward
Cleaner Ratio Back End Mix 33:1 Reverse
Cleaner Ratio Back End Distance 30 Combined

Buffer RPM: 4 = 650 | 3 = 500 | 2 = 300 | 1 = 200

**TITANIUM 4244** 



Item 3L-7L:18	L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description Outside Trac	ck:Middle Mid	iddle Track:Middle	Inside Track:Middle	Mlddle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio 4.2	1	1.85	1.02	1.02	1.85	4.21
1500 1350 1200 1050 900 750 600 450 300 150 0 1 2 3 4 5 6	7 8 9 10	0 11 12 13 14 15 1	16 17 18 19 20 19 1	18 17 16 15 14 13 12	11 10 9 8 7 6	5 4 3 2 1