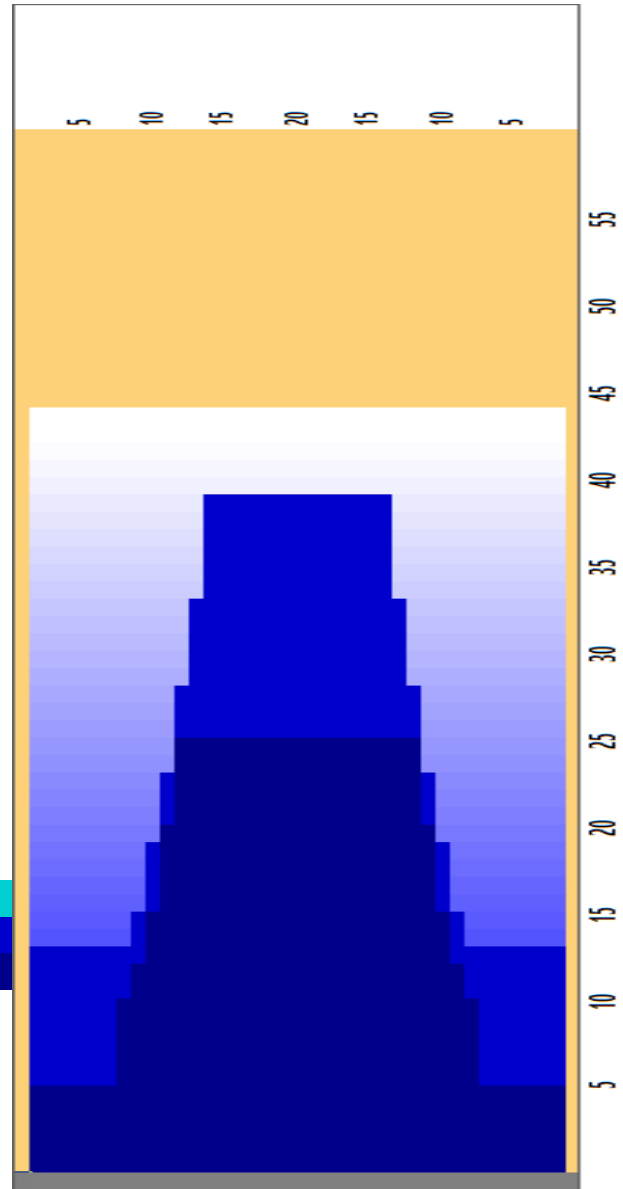


| | | | | | |
|----------------------|-----------|--------------------|----------|--------------------|-----------|
| Oil Pattern Distance | 44 | Reverse Brush Drop | 40 | Oil Per Board | Multi ul |
| Forward Oil Total | 11.545 mL | Reverse Oil Total | 13.75 mL | Volume Oil Total | 25.295 mL |
| Tank Configuration | N/A | Tank A Conditioner | CURRENT | Tank B Conditioner | CURRENT |

| | START | STOP | LOADS | MICS | SPEED | BUFFER | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|------|-------|--------|------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 3 | 40 | 18 | 4 | A | 111 | 0.0 | 5.1 | 5.1 | 4440 |
| 2 | 8L | 8R | 2 | 40 | 18 | 3 | B | 50 | 5.1 | 10.2 | 5.1 | 2000 |
| 3 | 9L | 9R | 1 | 40 | 18 | 3 | A | 23 | 10.2 | 12.7 | 2.5 | 920 |
| 4 | 10L | 10R | 1 | 45 | 18 | 3 | B | 21 | 12.7 | 15.2 | 2.5 | 945 |
| 5 | 11L | 11R | 2 | 45 | 18 | 3 | A | 38 | 15.2 | 20.3 | 5.1 | 1710 |
| 6 | 12L | 12R | 2 | 45 | 18 | 3 | B | 34 | 20.3 | 25.4 | 5.1 | 1530 |
| 7 | 2L | 2R | 0 | 45 | 18 | 3 | A | 0 | 25.4 | 38.0 | 12.6 | 0 |
| 8 | 2L | 2R | 0 | 45 | 22 | 2 | B | 0 | 38.0 | 44.0 | 6.0 | 0 |

| | START | STOP | LOADS | MICS | SPEED | BUFFER | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|------|-------|--------|------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 0 | 45 | 26 | 3 | A | 0 | 44.0 | 39.0 | -5.0 | 0 |
| 2 | 14L | 14R | 2 | 45 | 22 | 3 | B | 26 | 39.0 | 32.8 | -6.2 | 1170 |
| 3 | 13L | 13R | 2 | 45 | 18 | 3 | A | 30 | 32.8 | 27.7 | -5.1 | 1350 |
| 4 | 12L | 12R | 2 | 45 | 18 | 3 | B | 34 | 27.7 | 22.6 | -5.1 | 1530 |
| 5 | 11L | 11R | 2 | 45 | 14 | 3 | A | 38 | 22.6 | 18.7 | -3.9 | 1710 |
| 6 | 10L | 10R | 2 | 45 | 14 | 3 | B | 42 | 18.7 | 14.8 | -3.9 | 1890 |
| 7 | 9L | 9R | 1 | 40 | 14 | 4 | A | 23 | 14.8 | 12.9 | -1.9 | 920 |
| 8 | 2L | 2R | 4 | 35 | 14 | 4 | B | 148 | 12.9 | 5.0 | -7.9 | 5180 |
| 9 | 2L | 2R | 0 | 35 | 14 | 4 | A | 0 | 5.0 | 0.0 | -5.0 | 0 |



Cleaner Ratio Main Mix 24:1 Forward
 Cleaner Ratio Back End Mix 33:1 Reverse
 Cleaner Ratio Back End Distance 30 Combined
 Buffer RPM: 4 = 650 | 3 = 500 | 2 = 300 | 1 = 200
 TITANIUM 4244

| Item | 3L-7L:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
|------------------|----------------------|---------------------|---------------------|----------------------|---------------------|----------------------|
| Description | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | Middle: Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 4.21 | 1.85 | 1.02 | 1.02 | 1.85 | 4.21 |

